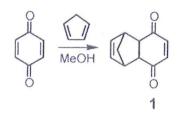
2.2.1. Synthesis of 1,4,4a,8a-tetrahydro-1,4-methanonaphthalene-5,8-dione (1)



Purchased p-benzoquinone was first purified by recrystallization from dichloromethane before use. Next, 21.62 g (0.20 mol) of the purified p-benzoquinone in 500 mL of methanol (95%) was slowly added 15.53 mL of fresh cracked cyclopentadiene (0.26 mol) at -78 °C. The reaction mixture was then slowly warmed to room temperature and stirred for 8 h. The desired solid product was filtered and re-crystallized from methanol, 31.36 g, 90% yield. ¹H NMR (200 MHz in CDCl₃): δ 1.23–1.26 (dd, 1H), 1.37–1.40 (dd, 1H), 3.18 (s, 2H), 3.51 (s, 2H), 6.02 (s, 2H), 6.53 (s, 2H, CH \equiv CH).

Li-Kuan Chen, Chien-Shun Wu, Ming-Chou Chen, Ko-Lun Hsu, Hsing-Chieh Li, Chi-Han Hsieh, Meng-Hua Hsiao, Chung-Liang Chang, Peter Po-Jen Chu, J. Membr. Sci. **2010**, *361*, 143.